


# Disassembly Instructions, Recognition System

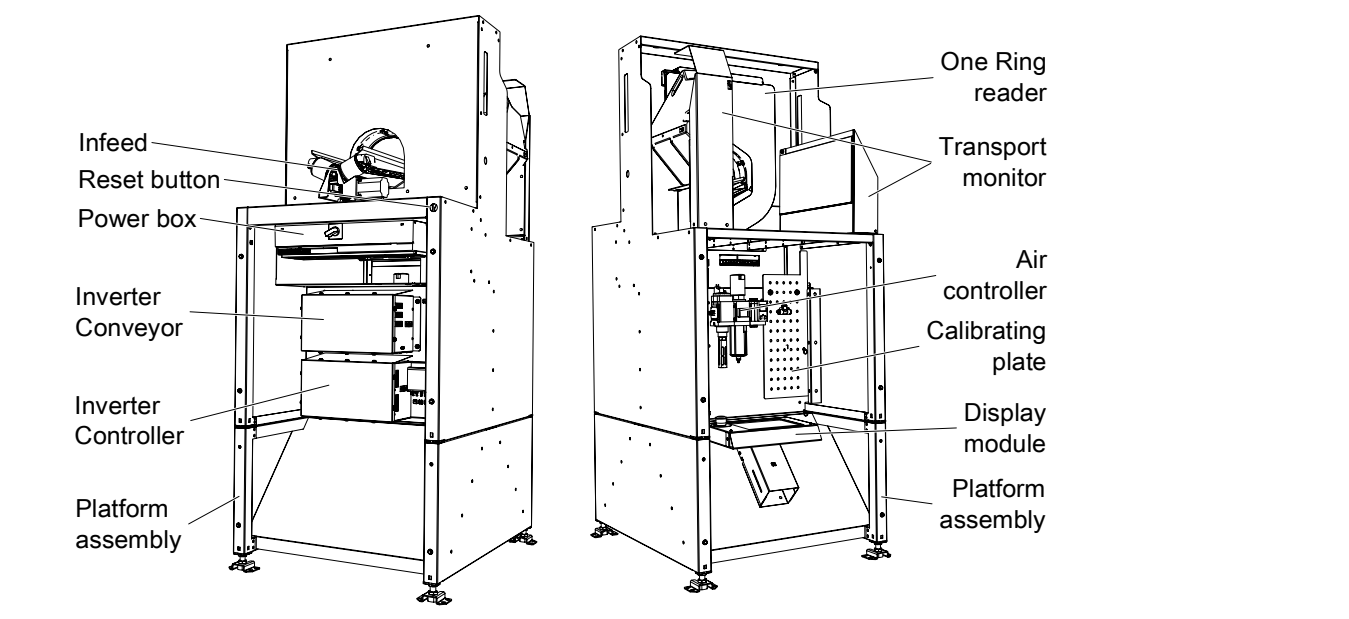
Rev. Date: 2016-11-10 – SPID: 2410/0.4 (-) – Disassembly Instructions, Recognition System – Basic

90138000-Recognition System

<b>Notice</b>	<ul style="list-style-type: none"> <li>All weight values are approximate.</li> <li>Parts containing plastic and steel should be separated. Printed circuit boards should be separated from steel.</li> </ul>	
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<b>Suggested Tools</b>	<ul style="list-style-type: none"> <li>Socket wrenches 10 mm</li> <li>Wrenches 24 &amp; 30 mm</li> <li>Torx screwdrivers T20</li> <li>Hex key 2,0 mm</li> <li>Power Drill with 4,0 mm drill bit</li> <li>Side cutting pliers, medium</li> </ul>
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<b>Part number</b>	50138100	<b>Name</b>	Recognition System
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<b>Material type and weight (approximate)</b>	<b>Steel and Iron</b>	105 Kg.	<b>Plastics</b>	5 Kg.	<b>Other</b>	-
	<b>Aluminum</b>	2 Kg.	<b>Rubber</b>	-	<b>Other</b>	-
	<b>EEE parts</b>	7 Kg.	<b>Cables</b>	1 Kg.	<b>Other</b>	-

<b>Dismantling procedure</b>	70138200-Manual Service Depot System
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<b>Suggested dismantling procedure</b>		
Step	Part	Material
1	Infeed and Infeed docking	EEE part, Plastic, PCB, Motor
2	Transport monitor and One Ring Reader	Steel, EEE part, Plastic, PCB
3	Air Controller	Steel, Iron, EEE part
4	Power box	EEE part, Plastic, PCB
5	Inverter Conveyor & Inverter Controller	Steel, EEE part, Plastic, PCB, Cable (EEE)
6	Display Module	Steel, EEE part, PCB
7	Cables & Switches	Cable (EEE)