


Disassembly Instructions, T-9 BC

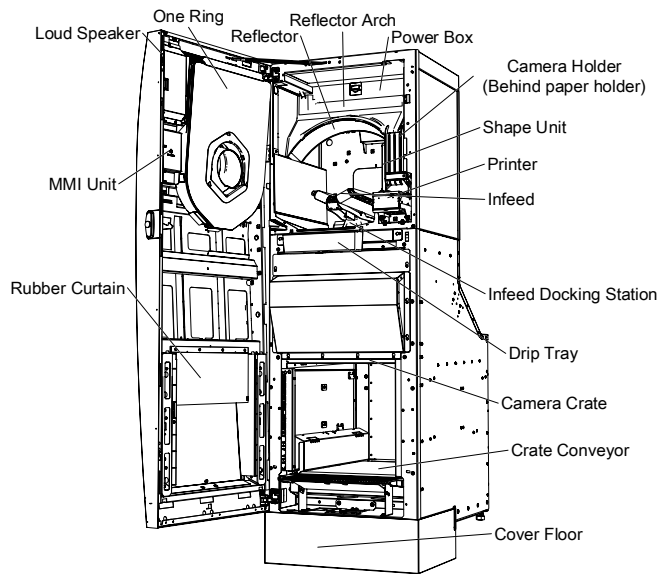
Rev. Date: 2016-11-10 – SPID: 2714/0.5 (-) – Disassembly Instructions, T-9 BC – Basic

90360001-T-9 BC

Notice	<ul style="list-style-type: none"> • There are variants of this module, causing minor individual weight differences. • Parts containing plastic and steel should be separated. Printed circuit boards should be separated from steel. 	
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Suggested Tools	<ul style="list-style-type: none"> • Socket wrenches 10, 13 and 17 mm • Torx screwdrivers T20, T25 and T30 • Hex key 4 mm • Cross head screwdrivers Poz #1 and #2 • Cutting pliers, medium
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Part number	90360001	Name	T-9 BC
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Material type and weight	Steel and Iron	158 Kg.	Plastics	13 Kg.	Other	Kg.
	Aluminum	2,8 Kg.	Rubber	2 Kg.	Other	Kg.
	EEE parts	9 Kg.	Float glass	10,3 Kg.	Other	Kg.

Dismantling procedure	70360200 Manual Service T-9
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Suggested dismantling procedure		
Step	Part	Material
1	Door side panels, Upper/lower plastic panels on door, One Ring, MMI Unit, light bar, cables and loudspeaker.	Steel, EEE part, Plastic, Cables (EEE)
2	Remove door frame from machine	Steel
3	Infeed, Infeed docking, Reflector arch, Paper holder, Printer, Camera unit, Power Box, Crate Conveyor, Crate Camera.	Steel, EEE part, Float Glass, Plastic, Rubber, Cable (EEE), Motor
4	Cable harness	Cable (EEE)
5	Dismantle assembled units: <ul style="list-style-type: none"> - One Ring - Power Box - MMI unit - Infeed Docking - Infeed - Crate Conveyor - Crate Camera 	Steel, EEE part, Float Glass, Plastic, PCB, Cable (EEE), Motor